CLAIMS

1. A lithium secondary battery comprising:

an electrode body having a positive electrode, a negative electrode, and a separator, the positive electrode and the negative electrode being wound or laminated by means of the separator, and

a nonaqueous electrolyte solution containing a lithium compound as a electrolyte;

characterized in that at least one of the positive electrode, the negative electrode, the separator, and the nonaqueous electrolyte solution contains at least one of:

- (a) an organic and/or inorganic inhibitor, which functions as a Cu-corrosion inhibitor or a Cu-trapping agent,
- (b) a compound having an organic base and an inorganic acid which are unitarily combined in a molecule,
- (c) a cyclic compound containing a N-O radical in a molecular structure.
- (d) a cyclic compound which becomes a Mn²⁺ supplier in the nonaqueous electrolyte solution,
 - (e) a compound containing an atom showing Lewis acidity and an atom showing Lewis basisity in one molecule molecularstructurally,
 - (f) a three-dimensional siloxane compound, and
 - (g) a nonionic surfactant; or

ionowia iaco

10

5

15

25

the nonaqueous electrolyte solution contains:

- (h) a water-extracting agent, or
- (i) a hydrofluoric acid-extracting agent.
- 5 2. A lithium secondary battery according to claim 1, wherein a central element of a polar group of said organic inhibitor contains at least one selected from the group consisting of N, P and As in 5B group and O, S and Se in 6B group of the periodic table.
 - 3. A lithium secondary battery according to claim 1, wherein said organic inhibitor is a sulfur compound.
 - 4. A lithium secondary battery according to claim 1, wherein said organic inhibitor is an imidazole-analogue organic compound.
- 5. A lithium secondary battery according to claim 1, wherein said inorganic inhibitor is one selected from the group consisting
 20 of phosphates, chromates, iron, or ironic compounds, nitrites, and silicates.
- 6. A lithium secondary battery according to claim 1, wherein said organic base of said compound (b) is a cyclic compound containing an electron-donating element.

10

15

- 7. A lithium secondary battery according to claim 1, wherein said organic base of said compound (b) contains an electron-donating substituent.
- 5 8. A lithium secondary battery according to claim 1, wherein said inorganic acid of said compound (b) is a strong acid.
 - 9. A lithium secondary battery according to claim 1, wherein said inorganic acid of said compound (b) is hydrogen chloride or sulfuric acid.
 - 10. A lithium secondary battery according to claim 1, wherein said cyclic compound containing a N-O radical in a molecular structure is a compound having one ring.
 - 11. A lithium secondary battery according to claim 1, wherein said cyclic compound containing a N-O radical in a molecular structure is a compound having a molecular structure shown by the following general formula (I);
- 20 General formula (I):

25 ($R_{\scriptscriptstyle 1}$ - $R_{\scriptscriptstyle 8}$: a hydrogen radical, a hydrocarbon radical, or a cyano

radical)

12. A lithium secondary battery according to claim 1 or 2, wherein said cyclic compound containing a N-O radical in a molecular structure is a compound having a molecular structure shown-by the following general formula (II);

General formula (II):

FOTOUR 10

5

radical)

1 Ś

13. A lithium secondary battery according to claim 1, wherein said cyclic compound which becomes a Mn²⁺ supplier is manganese (II) phthalocyanine or a manganese (II) phthalocyanine derivative.

a hydrogen radical, a hydrocarbon radical, or a cyano

20

14. A lithium secondary battery according to claim 1, wherein said compound (e) is alumatrane tetramer shown by the following chemical formula (III).

Chemical formula (III)

$$C = N - C$$

$$N = N - C$$

5

15. A lithium secondary battery according to claim 1, characterized in that said nonionic surfactant is a compound having an ether linkage.

10

EUCORFIG LI CEST

16. A lithium secondary battery according to claim 1, wherein said nonionic surfactant is represented by the general formula $R_1(OR_2)_nR_3R_4$ (n is an integer), the R_1 radical and the R_2 radical are groups mainly containing hydrogen (H) and/or carbon (C), the R_3 radical is a group of oxygen (O), nitrogen (N), or an ether linkage (OCO), with linking on the side of the R_2 radical, and the R4 radical is not hydrogen (H) but a group mainly containing hydrogen (H) and carbon (C).

20

15

- 17. A lithium secondary battery according to claim 1, wherein said lithium compound is lithium phosphate hexafluoride.
- 18. A lithium secondary battery according to claim 1, wherein 25 lithium manganate having a cubic spinel structure having

10

lithium and manganese as main components is used as a positive active material.

- 19. A lithium secondary battery according to claim 1, wherein a5 carbonaceous material is used as a negative active material.
 - 20. A lithium secondary battery according to claim 1, wherein said water-extracting agent dissolves in said nonaqueous electrolyte solution.
 - 21. A lithium secondary battery according to claim 1, wherein said water-extracting agent is an organic phosphorous compound.
- 15 22. A lithium secondary battery according to claim 1, wherein a hydrofluoric acid-extracting agent is added to said electrolyte solution.
- 23. A lithium secondary battery according to claim 1, wherein
 20 said hydrofluoric acid-extracting agent is an organic silicon compound or an organic antimony compound.
- 24. A lithium secondary battery according to claim 1, wherein said hydrofluoric acid-extracting agent is one capable of
 25 dissolving in said nonaqueous electrolyte solution.

10

- 25. A lithium secondary battery according to any one of claims 1
- 24, wherein a capacity of the battery is 2Ah or more.
- 5 26. A lithium secondary battery according to any one of claims 1
 25, wherein the battery is for being mounted on a vehicle.
 - 27. A lithium secondary battery according to claim 26, wherein the battery is used for an electric vehicle or a hybrid electric vehicle.
 - 28. A lithium secondary battery according to claim 26, wherein the battery is used for starting of an engine.